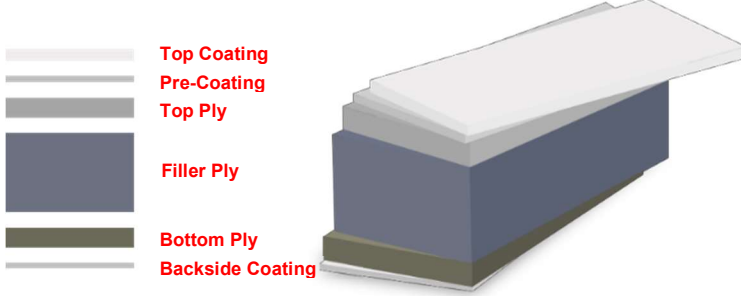


TECHNICAL SPECIFICATIONS

Board Structure

	% of Total Board	+/- % Tolerances
Top	12,5	35
Filler + Bottom	75,0	10
Coating	12,5	35

Coating	Multilayer Coating (Air Knife & Blade)
Top Ply	Unprinted + Printed White Waste Paper
Filler Ply	Printed Waste Paper
Bottom Ply	Printed Waste Paper
Backside Coating	Pigment Coating



Technical Specifications

Grammage (g/m ²)	Caliper (µm)	Bulk (cm ³ /g)	Stiffness		
			L&W 5° md (mNm)	L&W 5° cd (mNm)	L&W (G.M.)
210	250	1,19	5,8	3,0	4,2
230	280	1,22	8,0	3,6	5,4
280	345	1,23	16,6	7,6	11,2
300	370	1,23	20,5	9,3	13,8
350	460	1,31	33,0	13,2	20,9
400	540	1,35	49,7	19,9	31,4
450	600	1,33	67,6	27,1	42,8

Properties

Property	Value	Tolerances	Test Standards
Brightness Top %	77 Elrepho	-1	ISO 2470-2
Grammage		±%3	ISO 536
Stiffness		±%15	ISO 5628
Caliper		±%5	ISO 534
PPS	2,5 µm	+0,5 µm	ISO 8791-4
Testing Climate	23°C / %50 RH	±1°C / ±%2	ISO 187

Recycled Fibre (bone dry) rate in our products is between %82 and %91.

* 95 % of all measured values must be between the tolerance limits.

**All figures mentioned above may be subject to technical changes