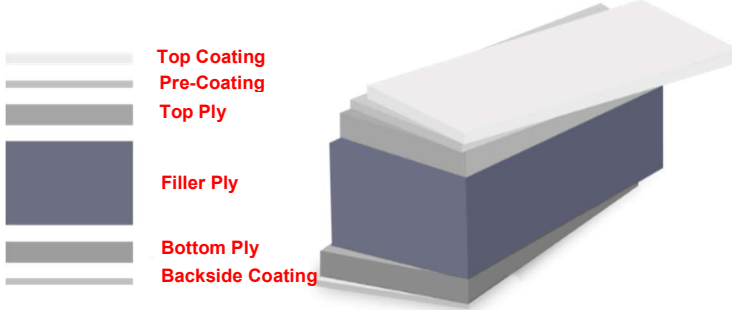


TECHNICAL SPECIFICATIONS

Board Structure



	% of Total Board	+/- % Tolerances
Top	12,5	35
Filler + Bottom	75,0	10
Coating	12,5	35
Coating	Multilayer Coating (Air Knife & Blade)	
Top Ply	Unprinted + Printed White Waste Paper	
Filler Ply	Printed Waste Paper	
Bottom Ply	Unprinted + Printed White Waste Paper	
Backside Coating	Pigment Coating	

Technical Specifications

Grammage (g/m ²)	Caliper (µm)	Bulk (cm ³ /g)	Stiffness		
			L&W 5° md (mNm)	L&W 5° cd (mNm)	L&W (G.O.)
300	380	1,27	21,0	10,0	14,5
350	440	1,26	34,0	15,0	22,6
400	520	1,30	51,0	23,5	34,6

Properties

Property	Value	Tolerances	Test Standards
Brightness Top %	77 Elrepho	-1	ISO 2470-2
Brightness Bottom %	67 Elrepho	-1	ISO 2470-2
Grammage		±%3	ISO 536
Stiffness		±%15	ISO 5628
Caliper		±%5	ISO 534
PPS	2,5 µm	+0,5 µm	ISO 8791-4
Testing Climate	23°C / %50 RH	±1°C / ±%2	ISO 187

Recycled Fibre (bone dry) rate in our products is between %79 and %90.

* 95 % of all measured values must be between the tolerance limits.

**All figures mentioned above may be subject to technical changes